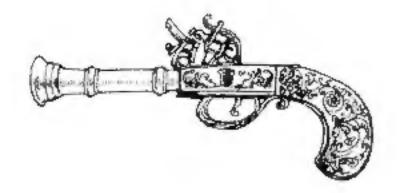
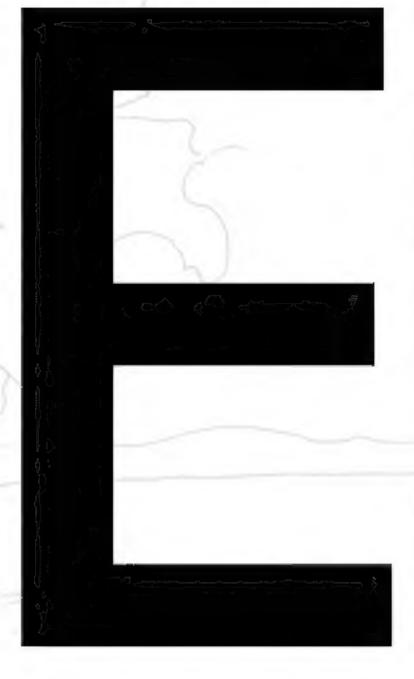




Would you believe it?! This T-shirt has the yellowness of 300 lemons!! Volume 84 is about to begin!!

-Eiichiro Oda, 2017





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.





Charlotte Linlin

1st Son of Charlotte

Big Mom Pirates





Oth Son of Charlotte

Pekoms











Carrot (Bunny Minl Battlebeast Tribe





Vinsmoke Judge King of Germa





She studied the weather of the New World on the small Sky Island Weatheria. a place where weather is studied as a science. Navigator, Bounty: 66 million belly

Monkey.D.Luffy

A young man who dreams of becoming the Pirate King. After training with Rayleigh,

he and his crew head for the New World!

Captain, Bounty: 500 million belly

Roronoa Zoro

He swallowed his pride and asked to be

reuniting with the rest of the crew,

Fighter, Bounty, 320 million belly

trained by Mihawk on Gloom Island before

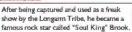
ロロノア・ゾロ

Nami

モンキー D・ルフィ







Tony Tony. Chopper

トニートニー・チョッパー

After researching powerful medicine in

Ship's Doctor, Bounty: 100 belly

She spent her time in Baltigo with the

leader of the Revolutionary Army: Luffy's

Archeologist, Bounty, 130 million bells

Nico Robin

ニコ・ロビン

father, Dragon.

of the crew

Birdie Kingdom, he reunited with the rest

Musician, Bounty: 83 million belly



Usopp ク・ノッフ

He trained under Heracles at the Bowin Islands to become the King of Snipers.

Sniper, Bounty, 200 million belly





Germa 66

Fldest Chaughter



Pound

Interio Facilia

Vinsmoke Ichiii Fldage Son of



Vinsmoke Niji Second Son of



Vinsmoke Sanii Third Sough



Vinsmoke Yonji Founds Sear of

Shanks

シャンクス

One of the Four Emperors, Waits for Luffy in the "New World," the second half of the Grand Line

Captain of the Red Hair Pirates





After fighting the New Karra Kartse



Story . あらすじ.

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

The crew happens across Law on the island of Punk Hazard, and they travel to Dressrosa to defeat Doflamingo. Next, the crew forms an alliance with the samural and minks to topple Kaido, an Emperor of the Sea, and rescue Wano Kingdom from his grasp. Meanwhile, Sanji is in terrible danger! His true father has arranged a political marriage for him with Big Mom's daughter. Sanji agrees to meet Big Mom in order to refuse the marriage. When the crew hears about that, they send a retrieval team to Whole Cake Island to get their cook back, and wind up in a fight with some of Big Mom's officers. Meanwhile, Sanji's birth family arrives at Big Mom's fair, ready to celebrate the wedding they helped orchestrate...

ONE PIECE

vol.84 LUFFY VS. SANJI

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第841話	To the East Blue —	043
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Chapter 839: I OWE YOU MY LIFE









...AND MADE TWICE AS MUCH INSTEAD!!

WHOEVER PAYS US MORE...

...GETS TO
WIN! THAT'S
ALL THERE IS
TO IT.

WHO
CARES ABOUT
THE REASON
WHY?

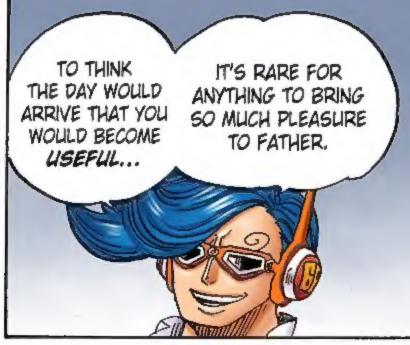


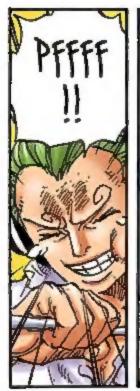


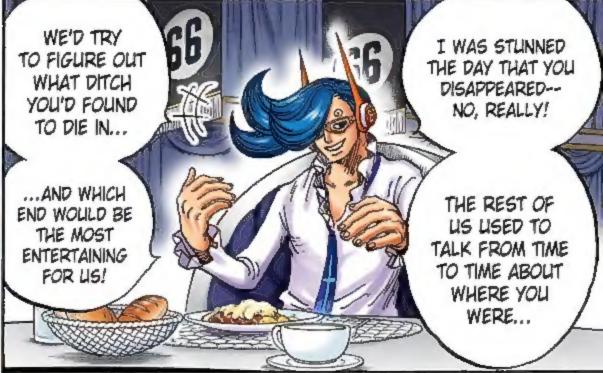


















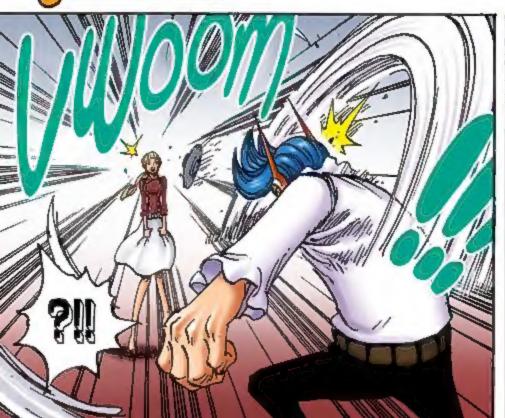










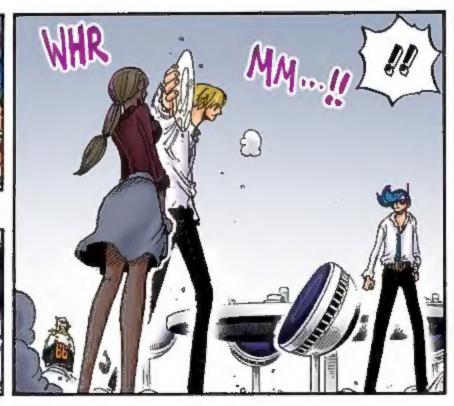














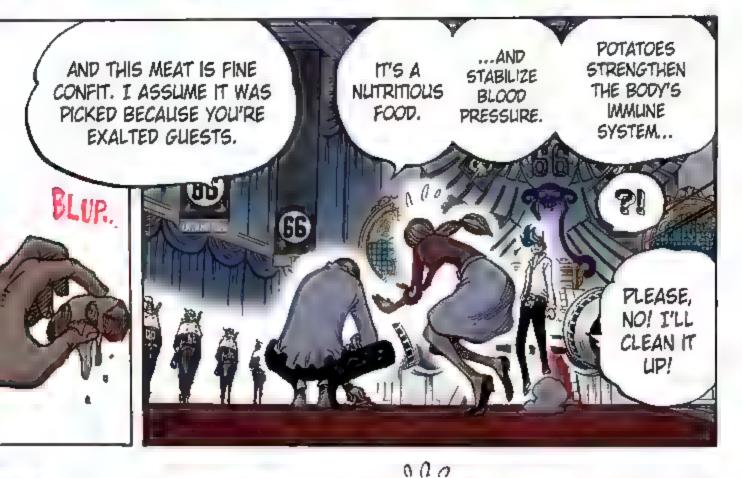




















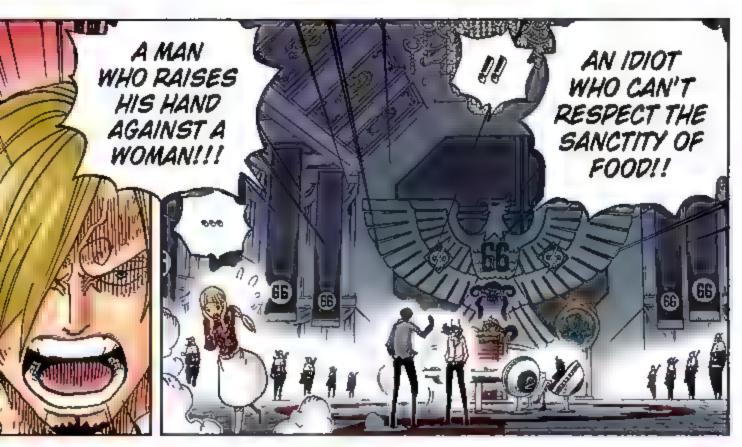


















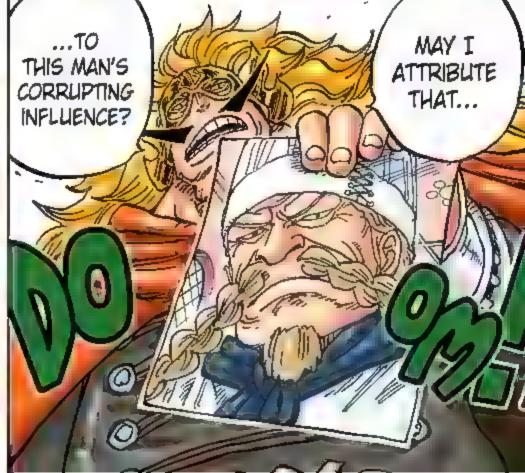












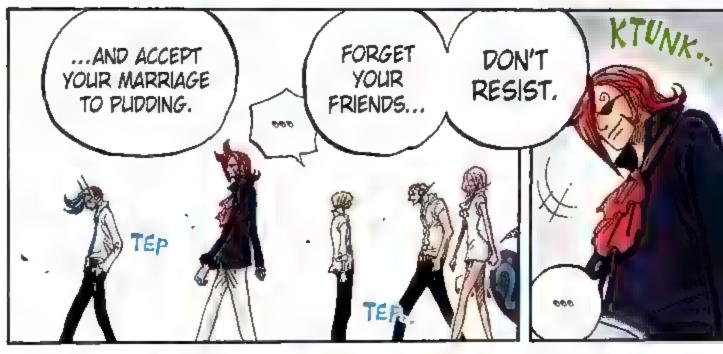


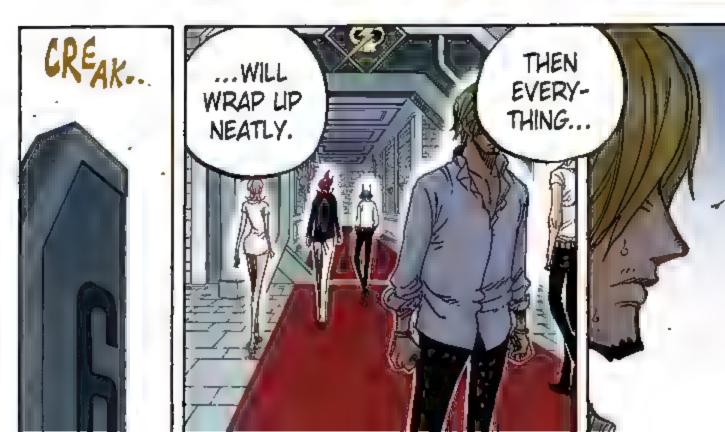






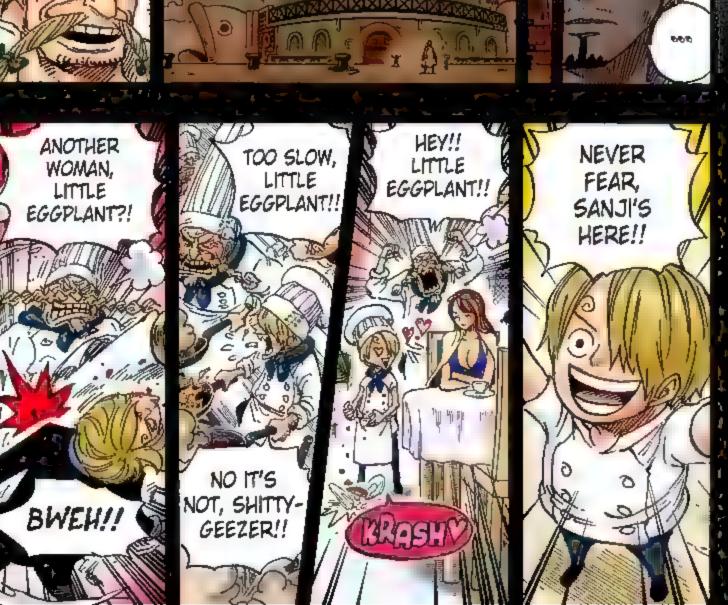






































WE WERE NEVER ALLOWED IN HERE AS

KIDS.

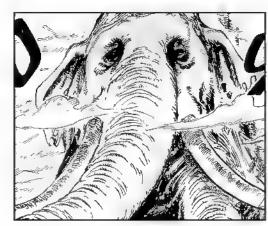


Q: One day, I heard a voice. "Give me the order!!"

It was the voice of Zunesha. So I asked, "What order?" And Zunesha said, "Order me...to start the SBS!!!"

So...start the SBS!!!

--Middle-Aged Man Who Wants to Eat the Clear-Clear Fruit



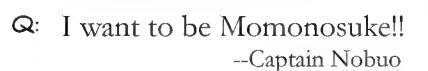
Heh he

A: Aaaah!! It's Zunesha!! Zunesha is starting the SBS!! Run away!! Aaah...eeek

Q: When I try to pet my cat during the dry season, I get a little electric prickle. Could my cat be a mink?

--Year of the China Rabbit Y

A: That is absolutely a mink. Watch out-it might be waiting for the dawn of the world, or hiding a ninja.



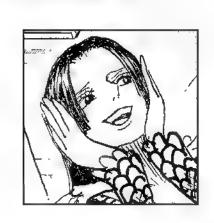
A: I understand. Let me be clear: "On the inside, every man was once Momonosuke." And your heart will be Momonosuke for eternity!! I'm not there yet, but I hope to be Momonosuke when I am an old geezer!!



&Ap

Q: Does Hancock's cooking taste good?
--Eryngii

A: It used to be bad, but she's gotten much better at cooking meat over the last two years. It looks good, but only Luffy's eaten it, so who really knows.



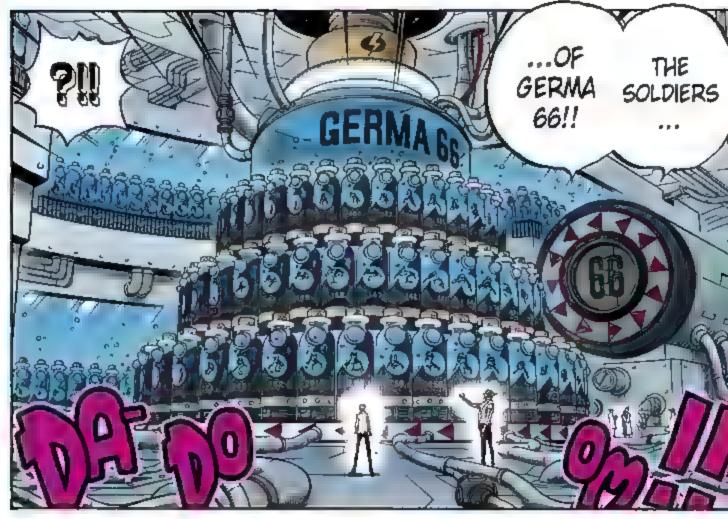


Chapter 840: THE IRON MASK



REQUEST: "CHOPPER, BEPO, KUMACY, HIKING BEAR AND BARTHOLOMEW KUMA EATING HONEY LIKE POOH BEAR" BY HONEYLICKER FROM IBARAKI

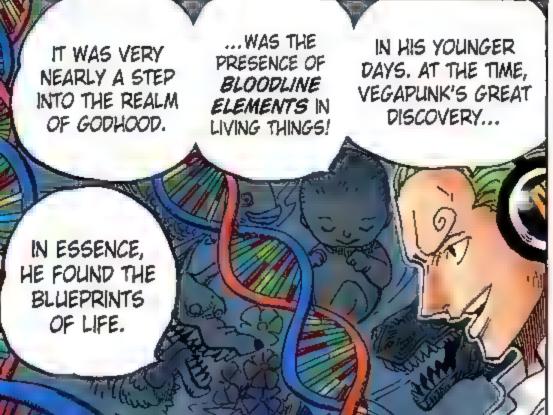




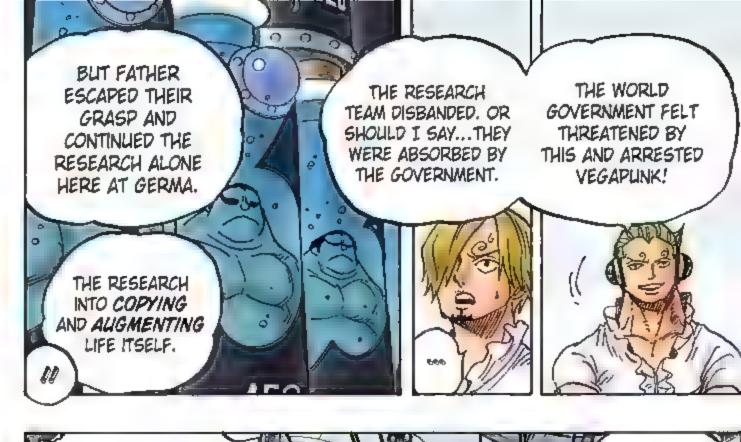


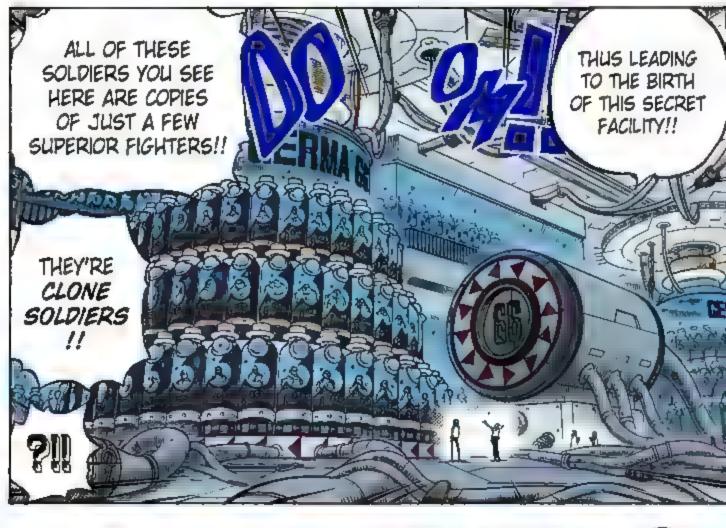


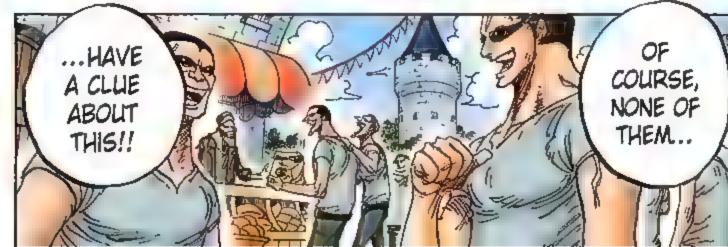






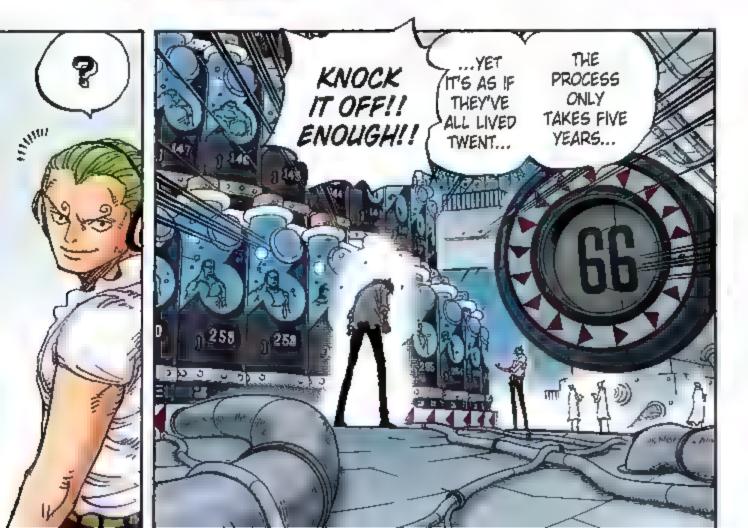


























































ICHIJI, NIJI ILNOY DNA ARE MAKING EXCELLENT PROGRESS.

WE HAVE THE TEST RESULTS.

WHY IS SANJI SO WEAK ...?

HE LAGS FAR BEHIND THE OTHERS' SCORES.

THEIR EXO-SKELETONS ARE DEVELOPING WELL, THE NUMBERS SAY ...

...THEIR RESILIENCE AND STRENGTH ARE EQUIVALENT TO FULL-GROWN MEN.

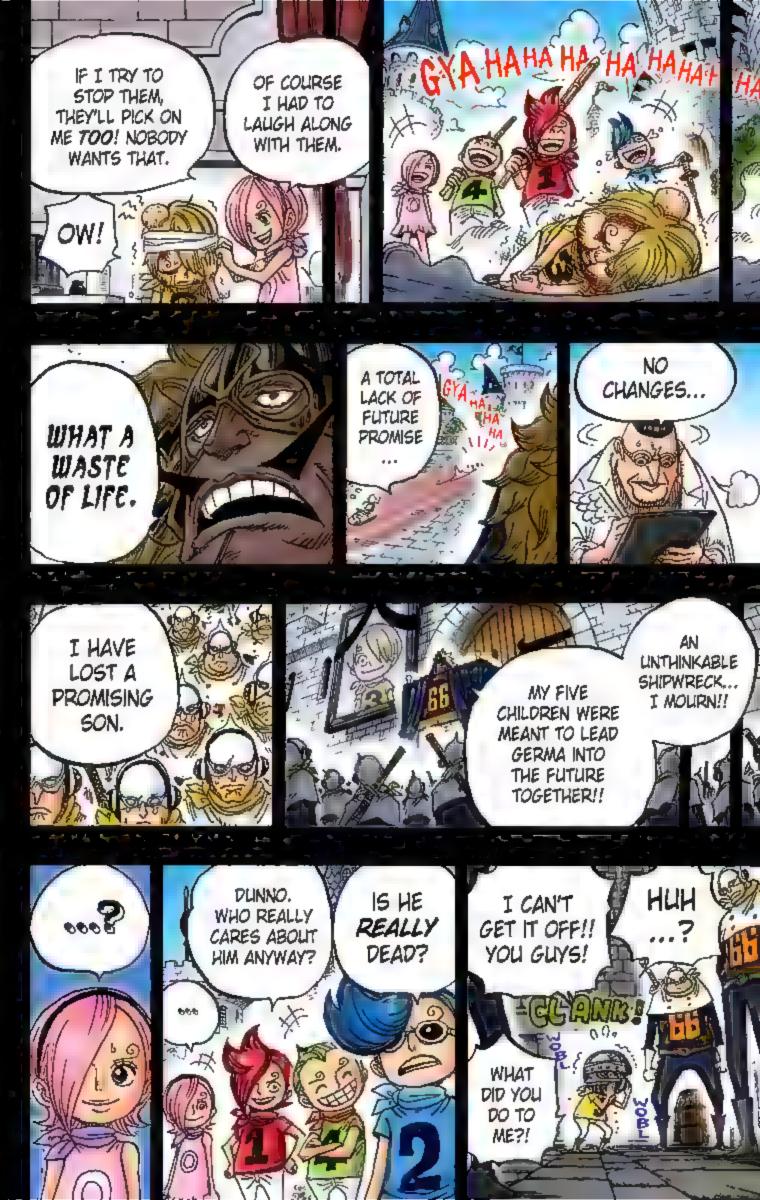




germa 66









HE WANTS TO MAKE IT SO YOU WERE NEVER BORN...

THIS WAS HIS MAJESTY'S DECISION...

THEY'RE GONNA KILL ME!!!

CALL DAD!! HELP ME, DAD!!



DON'T JUST LEAVE ME HERE!! I'M SCARED!! I'LL DIE!!!

I'M SORRY!! I'M SORRY FOR BEING BORN

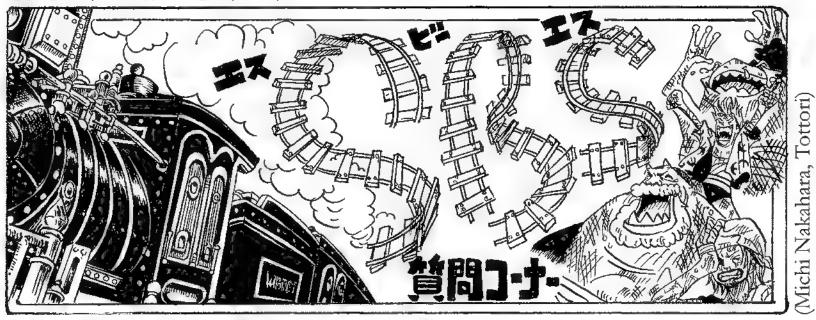
WEAK!!!

LET ME OUT ... PLEASE, DAD!!!

WHY

HELP ME!! DAD, HELP ME!! DAAAD!!!





Q: In what order did Bepo, Penguin and Shachi join the Heart Pirates?

--Amefurashi

A: It's a long answer, But so many people asked that I decided to run through it here. You've read the Backstory of Law in volumes 76 and 77. After the incident 13 years ago, Law wandered into the next town over on Swallow Island, crying his eves out.

 Shachi and Penguin were snotty little kids growing up on Swallow Island in the North Blue.

· Fourteen years ago, Bepo left Zou in search of his older Brother, got on a ship to the North Blue, and wound up on Swallow Island a

year later.

· On the edge of the town, Law spotted two young ruffians picking on a polar Bear. When they turned on him next, he ended up Beating them and saving the polar Bear.

Ultimately, all three of them wound up respecting and following him.

· Law, age 13 (now 26) Penguin, age 15 (now 28) Shachi, age 14 (now 27) Bepo, age 9 (now 22)



 Bepo studied seafaring and navigation in the hopes of returning to Zou. Eventually, the four of them founded the Heart Pirates together. So the answer to your question is "at the same time"! You won't see this in the manga!



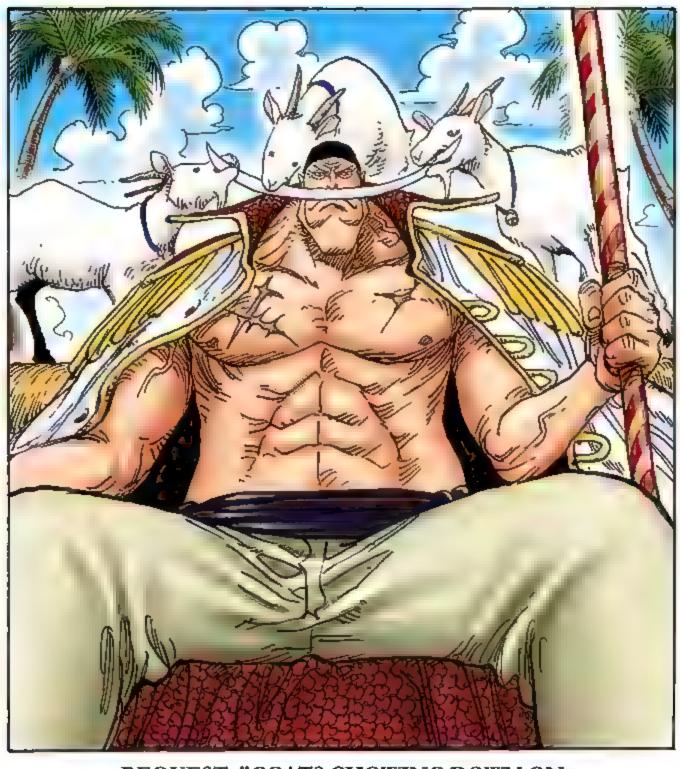
Penguin

Bepo

Shachi

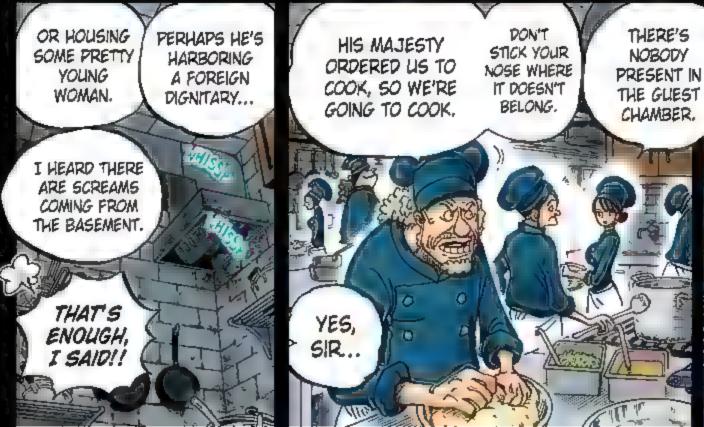
Law

Chapter 841: TO THE EAST BLUE



REQUEST: "GOATS CHOWING DOWN ON WHITEBEARD'S 'STACHE" BY WHITE GOAT ATE THE LETTER FROM OKAYAMA

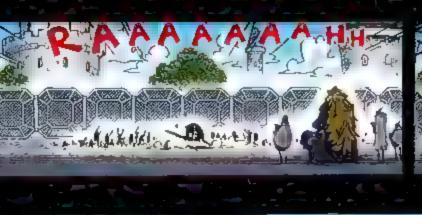


















THEIR PROGRESS
IS DIZZYING...
ABSOLUTELY
SUPERHUMAN!

















000





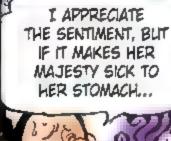








STILL, MAYBE IT



















SEE? IT *IS* SANJI.

YOU'RE RIGHT! THAT'S TOTALLY HIM!!















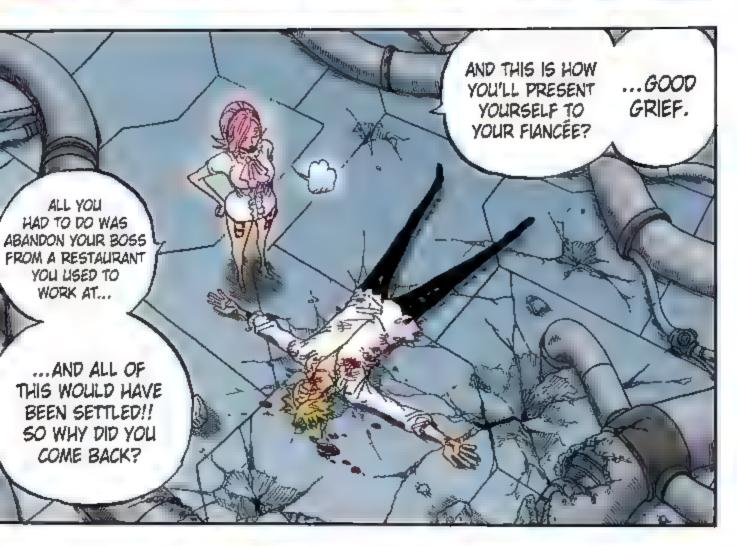




















Q: I was born on June 13, but I don't share a birthday with any character. I was

trying to think of one so I didn't feel so lonely, and then I realized that 6 can stand for *mugiwara* ("straw hat") and 13 can be read *ichimi* ("gang")! So how about if June 13 is "Straw Hat Crew Day"?! It's a party!!!

--cherry

A: What?! If you think you can get away with that...
you're right! I also got some suggestions for the Don Quixote
Family members from Andy and Mary's Lamb...But I won't just take
them without a fight! Here are the Birthdays and the phrases the
numbers stand for in Japanese...



Diamante May 29 ("Coliseum Flag")



Señor Pink June 12 (Lover's Day)



Dellinger August 11 ("High-heels")



Lao G October 7 ("Old Geezer")

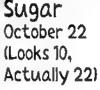


Sur Oct (Loc Act





Trebol
March 18
("Chief of
Staff's Boogers")









Vergo July 5 (G-5, G is the 7th letter)



Giolla January 25 (National Beauty Day)



Machvise August 13 ("Vise")

Q: Is this all right?

Q: What do you think?

A: Hey, you!! I'm sorry to say that I've taken a hard look at these, and...they pass!!

Q: Hello, Oda Sensei. Please tell me the ages of Buggy, Kuro, Krieg, Wapol, and Foxy.
--Mr. Mugiwara

A: Them?!! 3 Why?! Why would you want to know?! I mean, okay, But...!



39 (same as



35



44



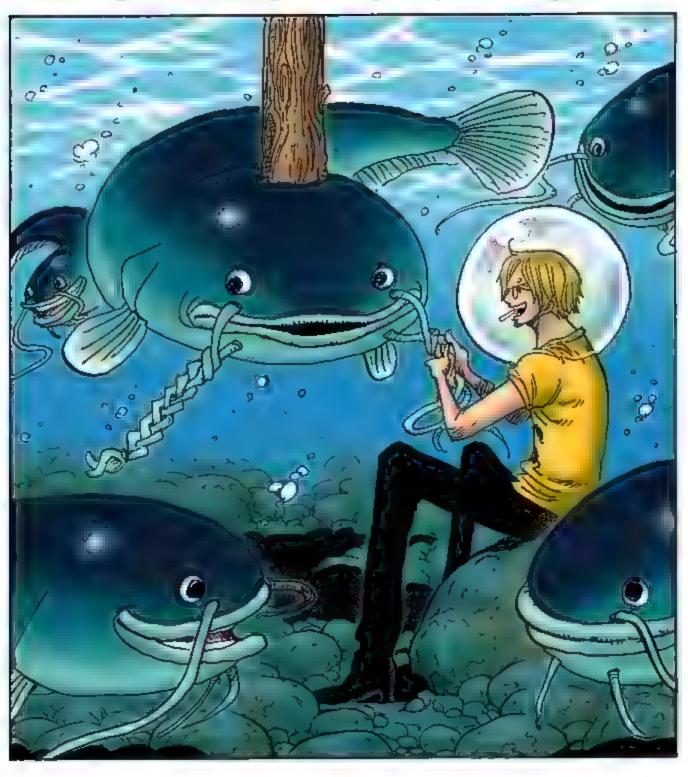
29



38



Chapter 842: THE POWER OF A FULL STOMACH



REQUEST: "SANJI HAPPILY TYING CATFISH WHISKERS TO LOOK LIKE ZEFF'S" BY NODA SKYWALKER FROM OSAKA









































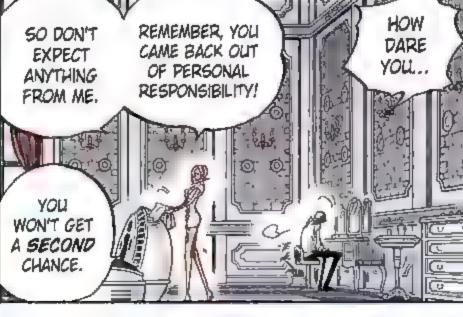










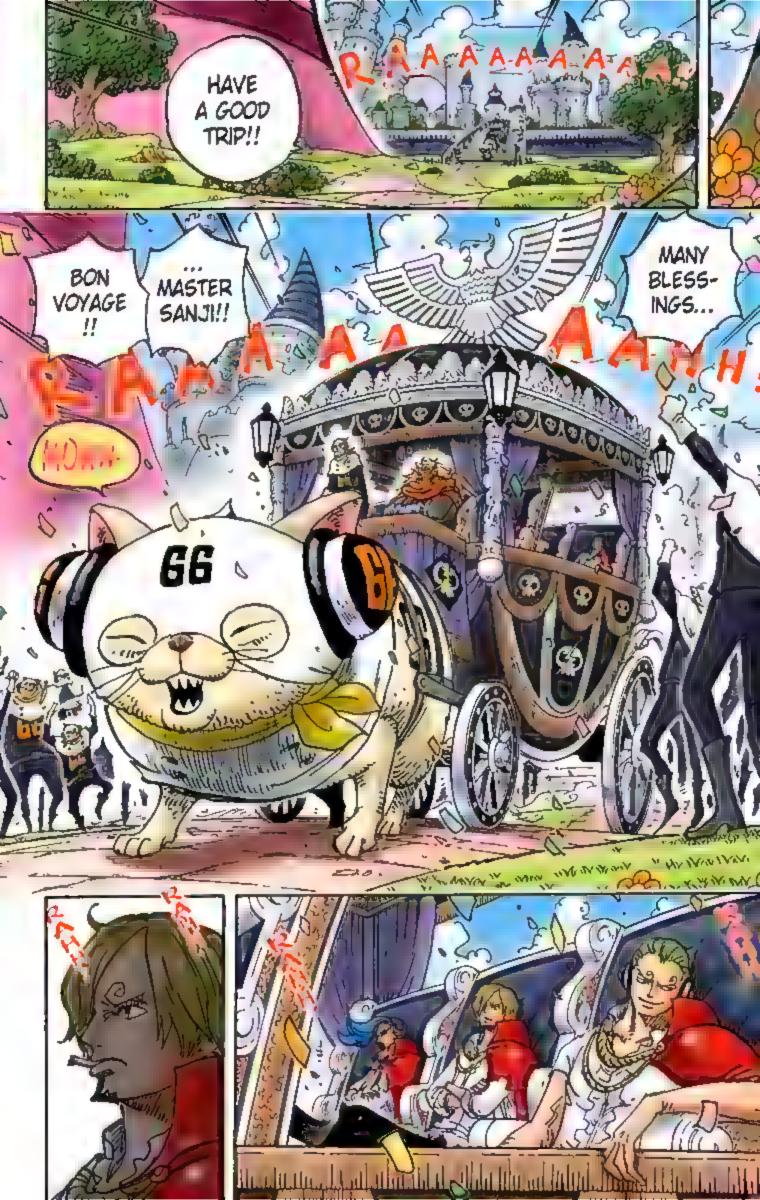


























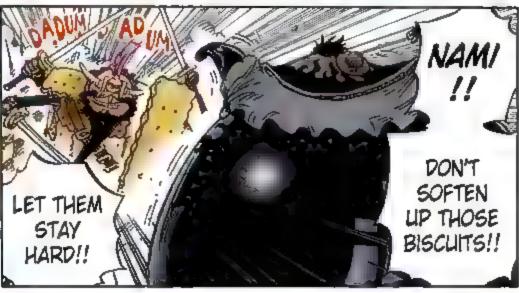


















ONE PIECE

























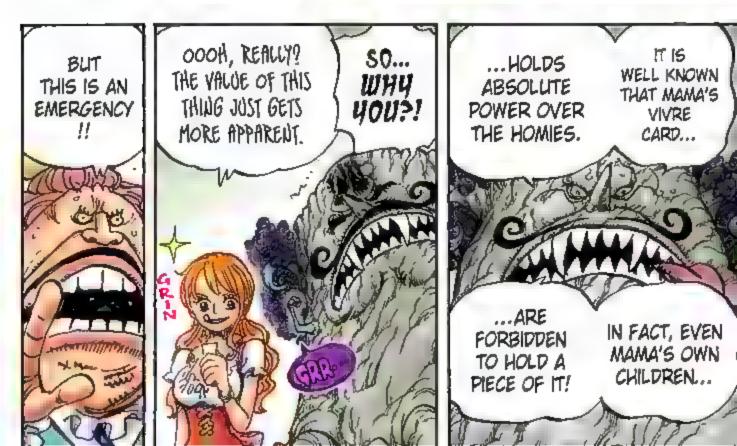






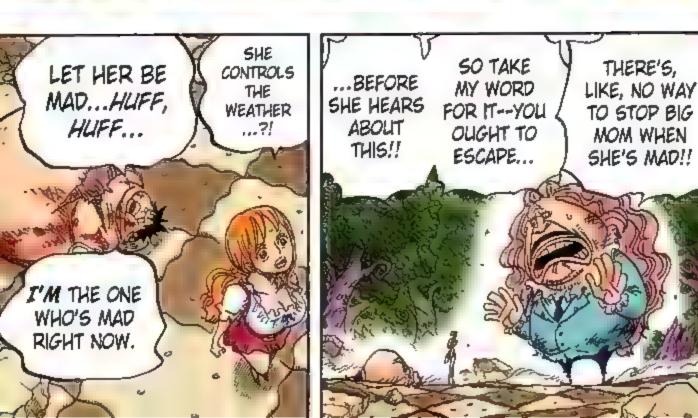




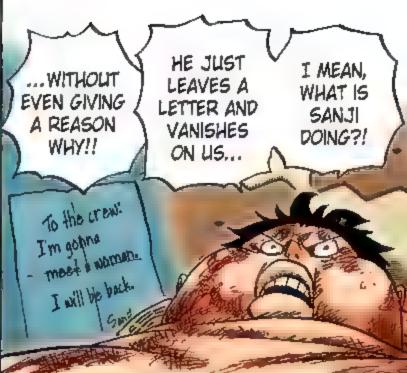






















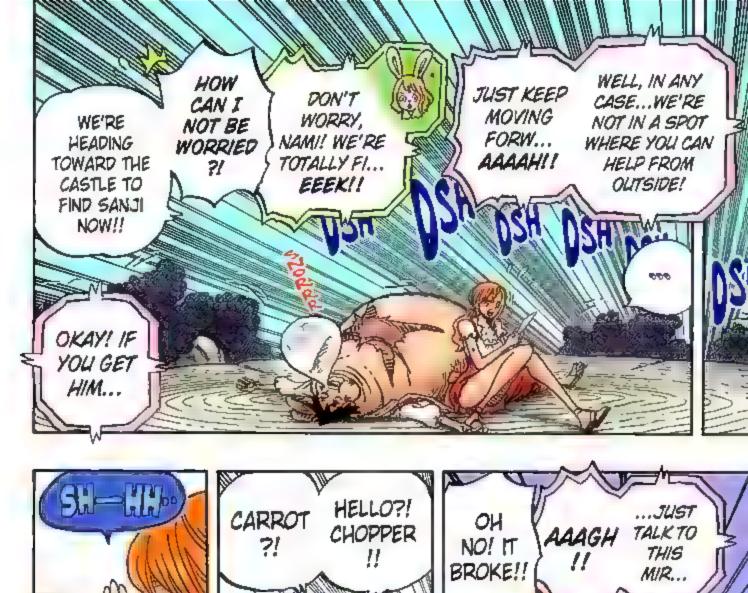












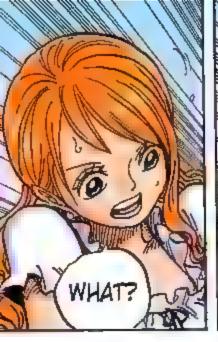


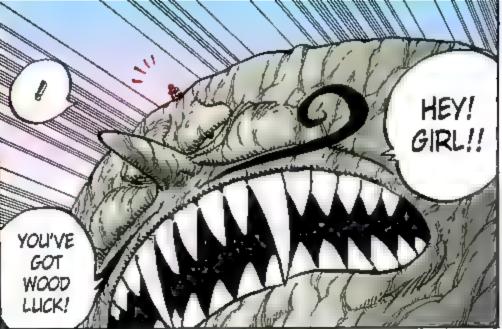


















































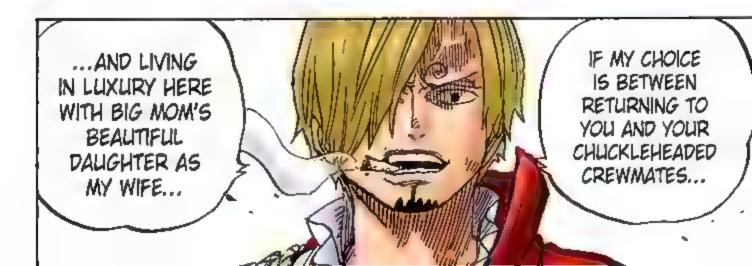






















SBS Question Corner



Q: The Germa castle is kinda werrrp. Does that mean the people inside live their

lives kind of werpy?

--Luck

A: Actually, it's not that they built a castle that turned all werrrp, it's that they built it to exact specifications to achieve that level of werrrp. If anything, the people who live there are extremely exacting and uptight!!



Q: Hello, Oda Sensei! Basil Hawkins takes his horoscopes and fortunes seriously when he acts. If his lucky item for the day was a miniskirt, would he wear it?

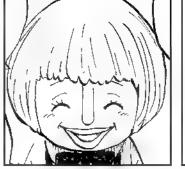
--Moss Mink

A: Well, he's very confident in his fortune-telling, so I daresay he would wear it. His leg hair is quite thick.

Q: In chapter 823, you introduced Sally Isntoinette, queen of Goa. Is she based on Marie Antoinette? I'm so jealous of Stelly--he's ugly and horrible, yet he snagged a beautiful wife. I'm ugly and not rich, but I snagged my angry wife with my heart!!

--Chores Are Easy

A: Does everyone remember Stelly?
He was Sabo's foster brother
in Luffy's flashback from Volume
60. Somehow, in the present day,
he's worked himself into the royal
family and become king! What a





punk! And I figured his queen was probably a horrible person too, so I gave her a lazy name! Isntoinette! What kind of name is that?! Don't worry! I'm sure your angry wife is way better than her!

Chapter 844: LUFFY VS. SANJI

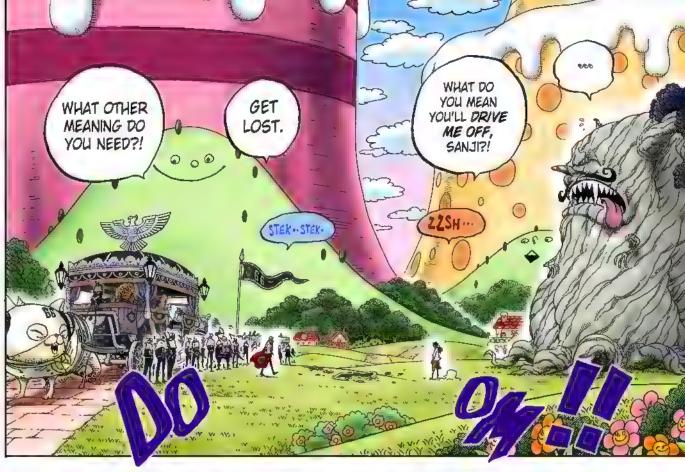


REQUEST: "SUGAR WHIPPING UP SOME GRAPE JAM WITH WOLVES" BY NODA SKYWALKER FROM OSAKA







































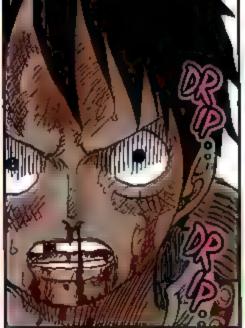
















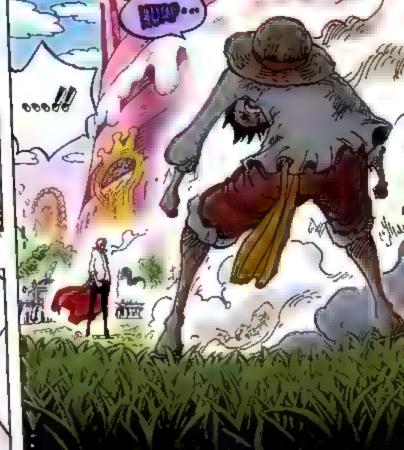
















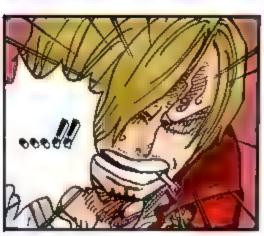


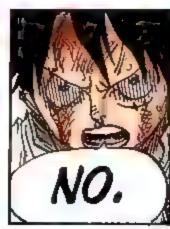




























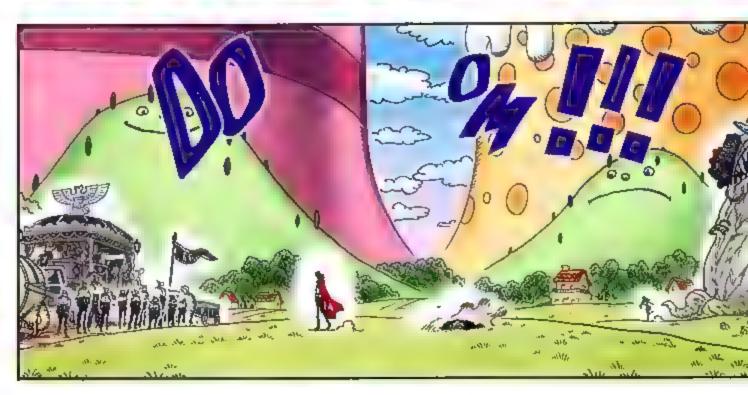










































WAIT,

























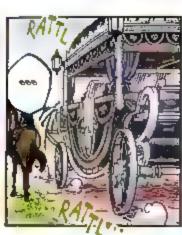










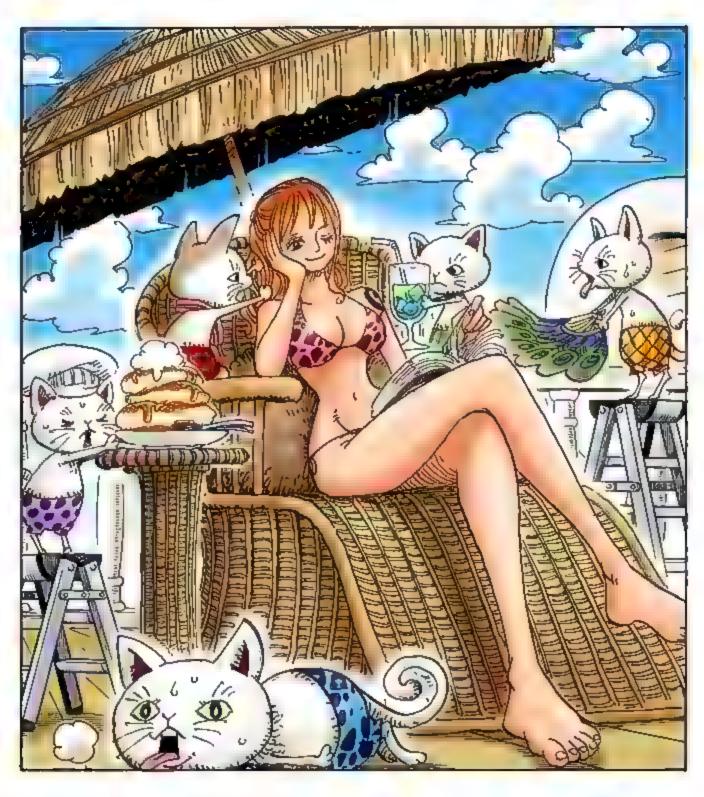






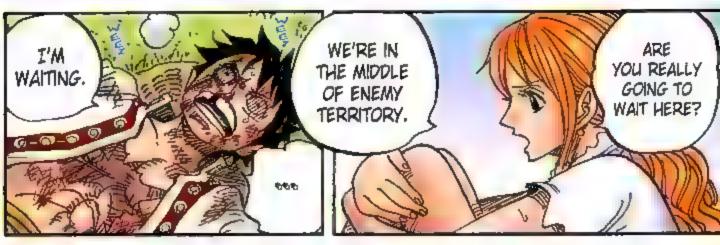


Chapter 845: FORCES OF RAGE



REQUEST(?): "NAMI BEING WAITED UPON BY QUINTUPLET KITTENS" BY AKUA NOICHIGO FROM OSAKA



































































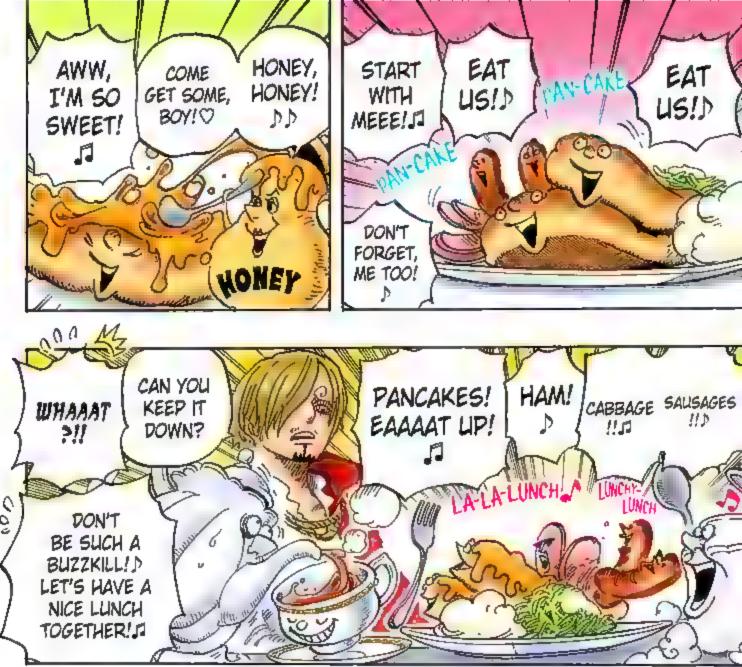






















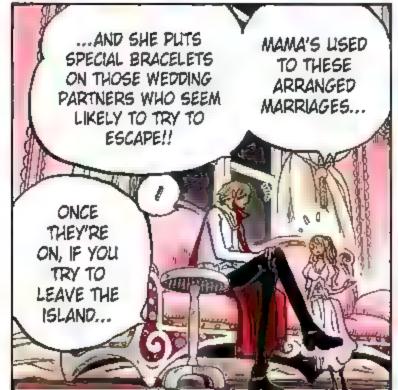




















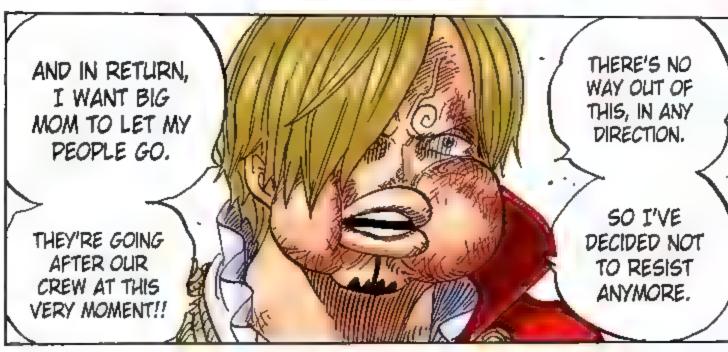


















IN A WAY, ALL THE PEOPLE I MET ARE MY SAVIORS...



















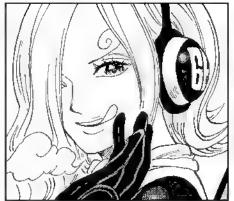
SBS Question Corner



Q: Are those Reiju's bare legs? Are the 6 symbols drawn right on the skin? Isn't that kinda sexy?

--Takataka

A: Ah, I see. You suspect she might be wearing tights. No worries!! Those are straight-up tattoos!!!





Q: According to Den's explanation on page 36 of volume 63, anyone in Fish-man Island can have any kind of child. What's the situation with the minks, then?

--OP Girl

A: Same property.
There are all Biological patterns on Zou:
deer with a fox child,
or pandas with a panda child, etc.



Q: Oda Sensei! I've come to ask a question! \(^\psi^\)/

So, I was reading volume 80 recently. And then Koala said, "What?! We're going to bring all those intense people here again?!!"

So it occurred to me... Can you tell Koala something?

Um, Koala...

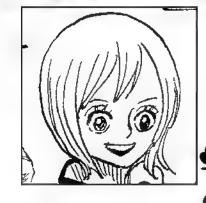
Pretty much everyone in *One Piece* is intense!!
Welp, bye!

--Nodo

A: Very true!!! 3









Chapter 846: EGG SECURITY



REQUEST: O: "WHAT'S YOUR FAVORITE ANIMAL?" S: "I LIKE RABBITS."
"PLEASE DRAW SOME RABBITS, M.S.'S FAVORITE ANIMAL"
BY EIICHIRO ODA FROM TOKYO









...BUT I
CAN TAKE
ADVANTAGE
OF BIG MOM'S
STORM!!









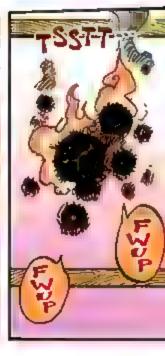
































































































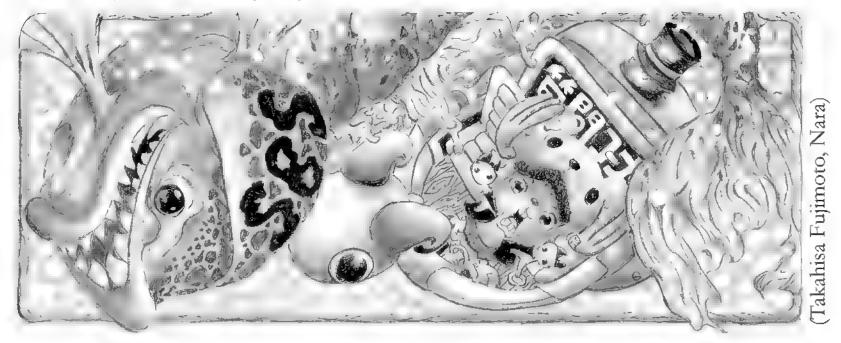








SBS Question Corner



Q: Oda Sensei!! Please tell me which people in the Straw Hats like to chew their ice, and which don't.

--Goal and Gorilla Pupil No.19 Iona

A: Oh yeah, here we go. The really pointless questions! And I'm gonna answer it! Because the motto of the SBS is "You're not missing out if you don't read it"!!

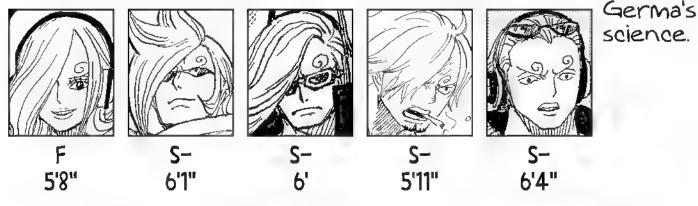


More people crunch their ice than I expected ...

Q: Since in chapter 833, you said all four kids were born on the same day, does that mean that Ichiji, Niji, and Yonji are all 21 years old, born on March 2? How old is Reiju? Also, tell me the blood types and heights of the other Vinsmoke siblings.

--Katana★Roman

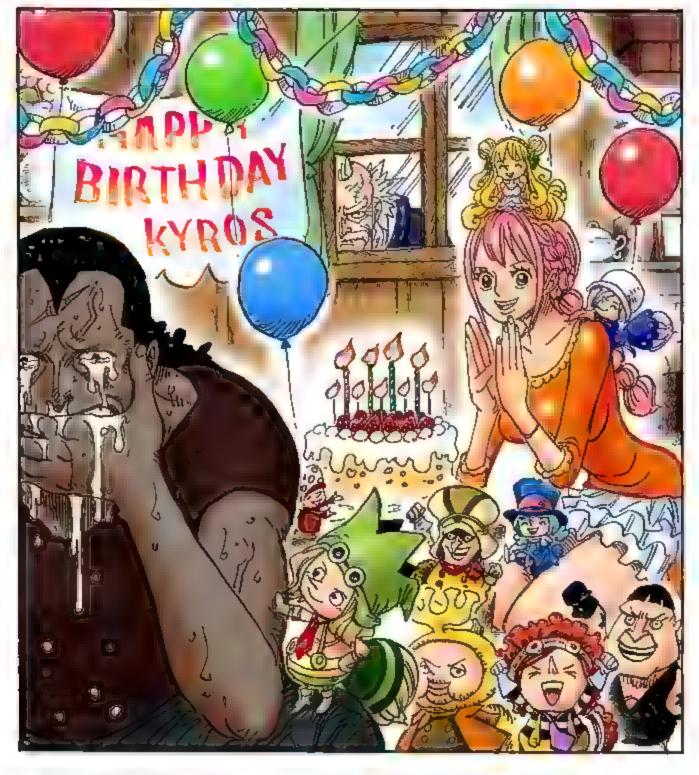
A: Okay. They're identical quadruplets. Reiju was born three years earlier, so she's 24 now. They're each slightly different in build, although it's not striking in number form. I wonder why Sanji turned out so different? It must have something to do with



And that's the end of our time! See you in next volume's SBS!!



Chapter 847: LUFFY AND BIG MOM



REQUEST: "REBECCA AND THE TONTATTAS CELEBRATING KYROS'S BIRTHDAY" BY DAJI FROM TOCHIGI

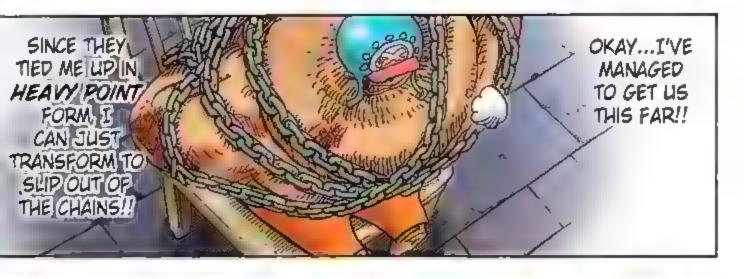


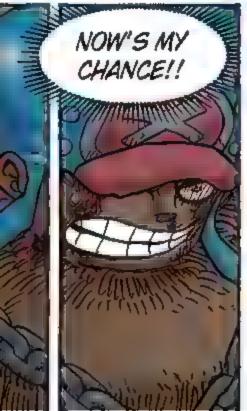








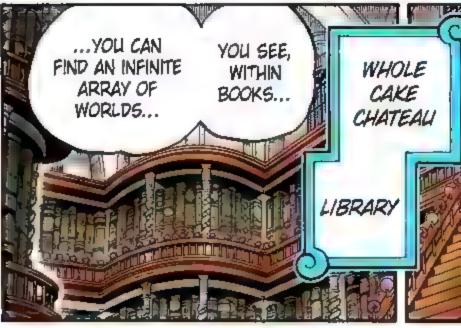














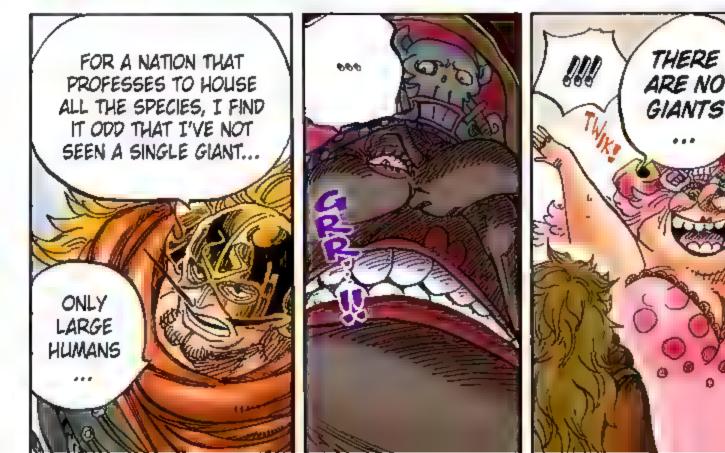












































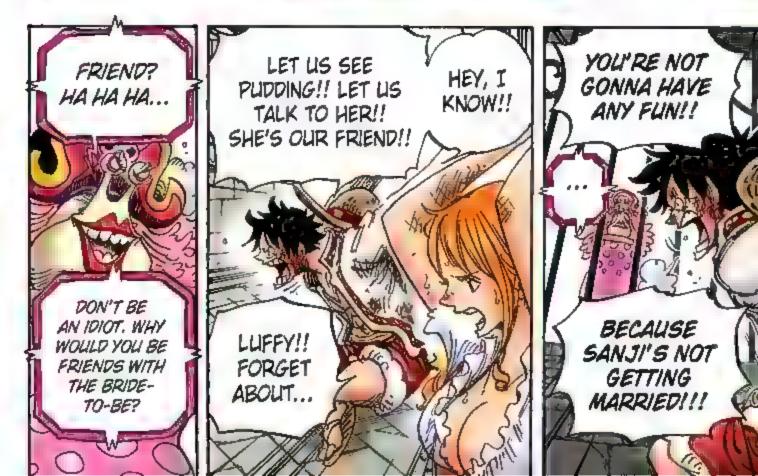














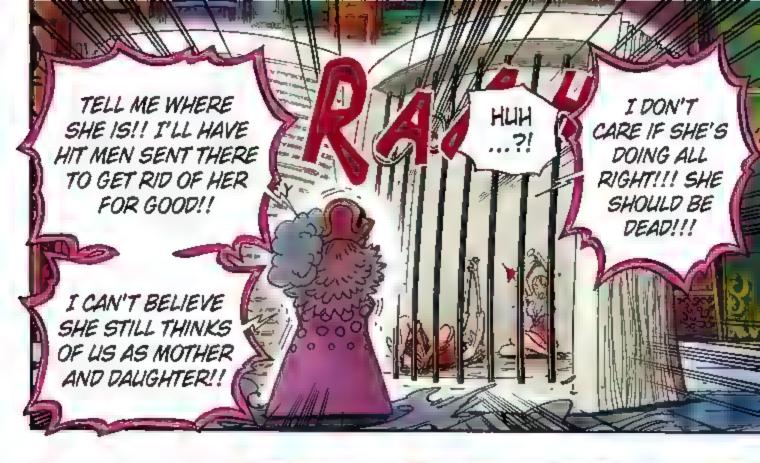




HELP US OUT ..







THAT FOOL
SPURNED THE
GREATEST POLITICAL
MARRIAGE I EVER SET
UP AND RAN OFF!!
THE LITTLE INGRATE!!!



THIS IS AS
SLRE AN EXAMPLE
OF A PARENT AND
CHILD NOT SEEING
EYE TO EYE AS
THERE EVER
WAS!!



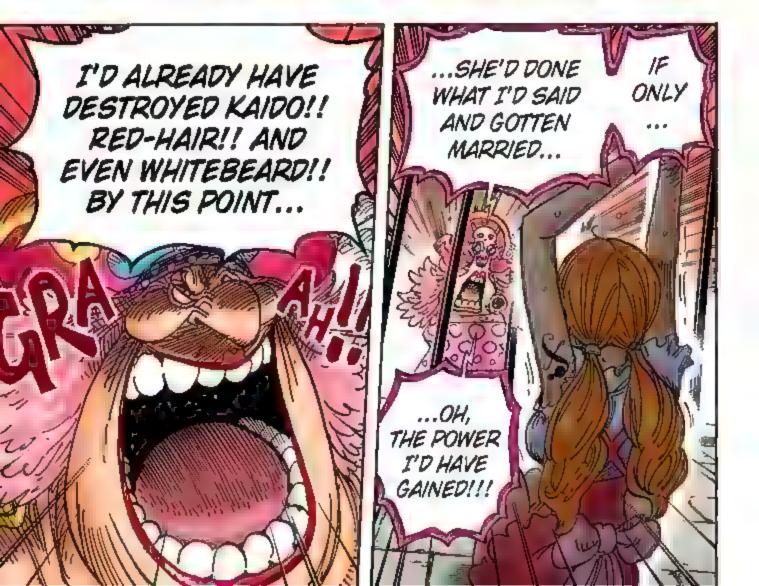


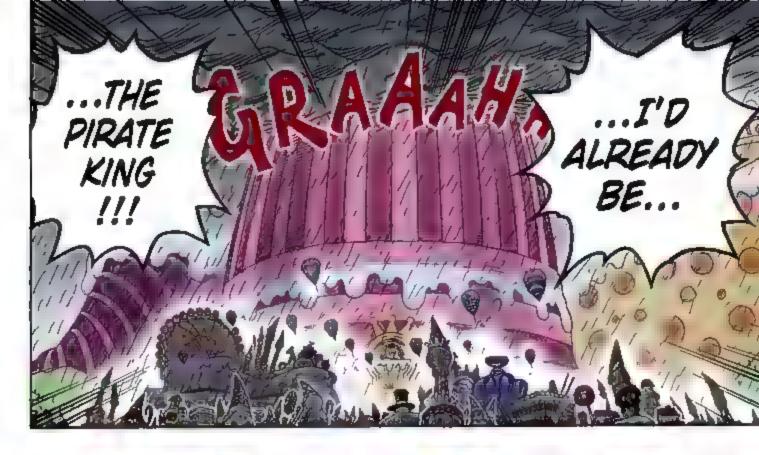




















IT WAS LOLA WHO DIDN'T GET MARRIED..



AND IT'S YOU WHO FAILED TO BECOME THE PIRATE KING!!















Chapter 848: GOODBYE



ONE PIECE



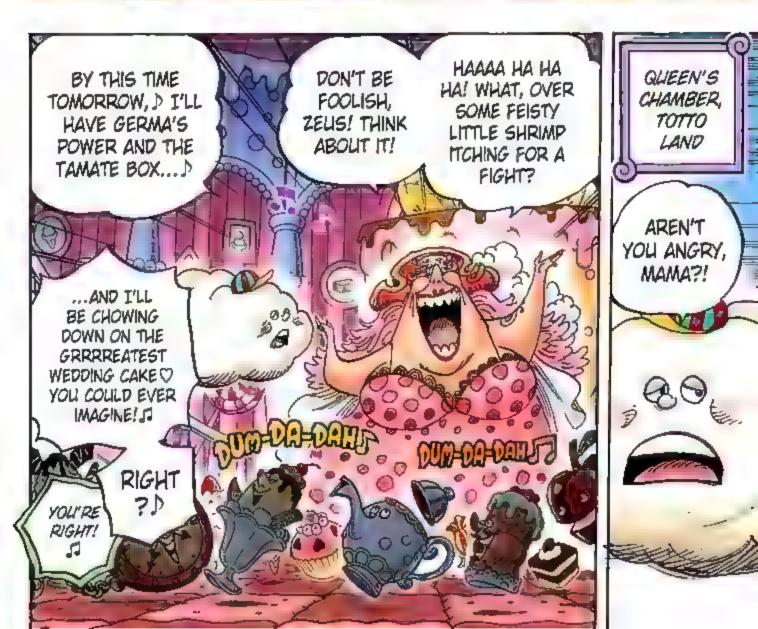


















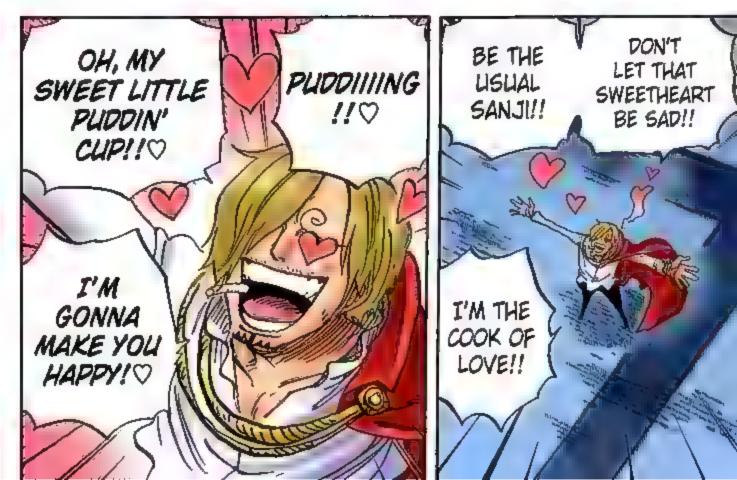




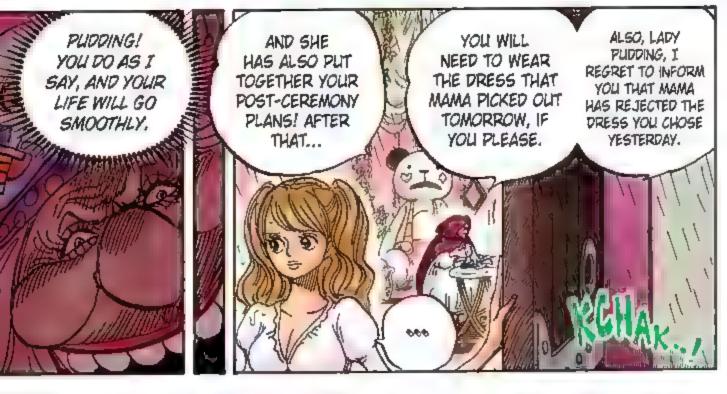




















HUFF!!

































HMPH















YOUR LAZY, SLAPPED-ON LITTLE SOULS CANNOT STAY ON THEIR FEET...



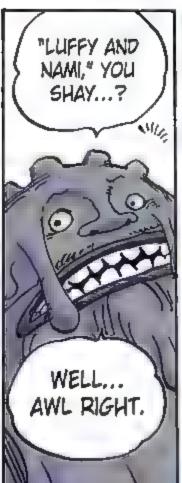
...IN THE PRESENCE OF MY SOUL SCREAM!!!













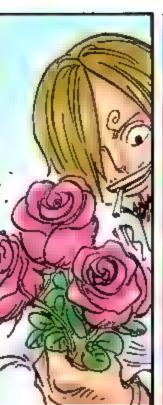


































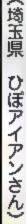
















大賞だ一つ!!

華やかにして楽しげ!! 恋のハリケーン号に 大賞だ――っ!!!



路上のソウルキング!!



^{なぎ}長マフラーでひとつなぎ!!

(愛知県 やゆサン)

学生になったおれ達!/inタイ!



スリラーバークの姉妹分!!



武人4人、世界の夜明けを見るまでは!!



笠旅ヒマワリが似合うニャー///



たいた。 人の喜ぶ顔が好き / チビナスサンジ /



おれもそうおもうぜ!!



映画より、 ナミと悪友カリーナ♡

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| 何と飛び出すイラスト、ドレスローザ// | 見事//

(埼玉県 西山猛さん)



ナミ!!…違う!! ガンチョ!!!



どこへ行くのか海賊達/



生みの親と育ての親!



勇雄辺さん)

美しい♡♡ 切り絵の夜桜ロビン♡



麦わらのクロカンブッシュ!!

逃げろ~~~!!



憩い出を宝箱につめ込んで、いざ故郷へ!!



おかしの国の

岐阜県

じゅうじろサン



ナミとキャロット♡ ももえサン

黒板に描いた麦わらの一味! すげー!!

(神奈川県 KKさん)





映画『GOLD』より、戦い絵巻//



野望語る3兄弟/



ウソップ様より告知

[ONE PIECE.com]で「ウソップギャラリー海賊団」がカラーで見れるぞ!! 惜しくもコミックスに載れなかったクルー達の作品も厳選公開た!!

-ス ドットコム



朝日のダンディ、タマゴ男爵!



もう一度、光はサンジを 照らすのか!?



こんな出会いもあったかも。 ルフィ、ロー、ベボ!

(滋賀県 北田梢さん)



分権イラストチョコを ガブペッ///



バカな// バナナをけずって 作ったナミ〜///



何ちゅう美麗イラスト! シュガー♡

192





カラーねんどで 黒ひげとビッグ・マム!!

UCKATE



必ずイラストや写真の裏に 直接、住所-氏名(P.N.)-年齢・電話番号を書き込ん

、大阪府 KAEDETA

アイロンビーズで最悪の世代!!



マンガ関係全部こっちへ!



アニメ関係全部ここへ!!





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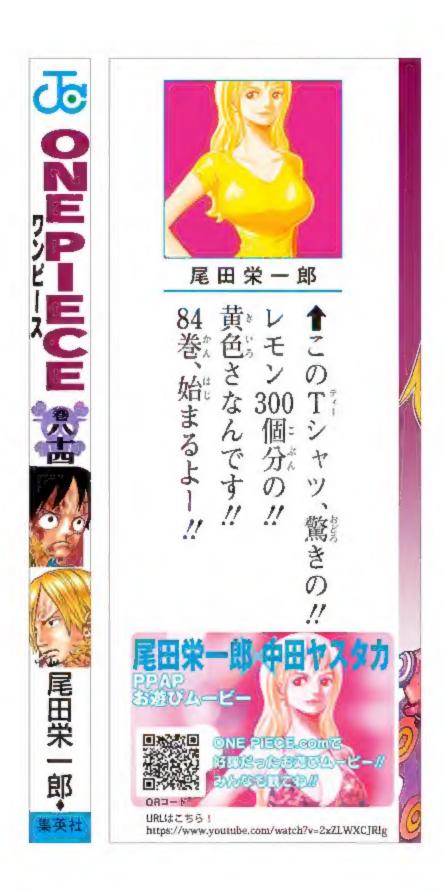
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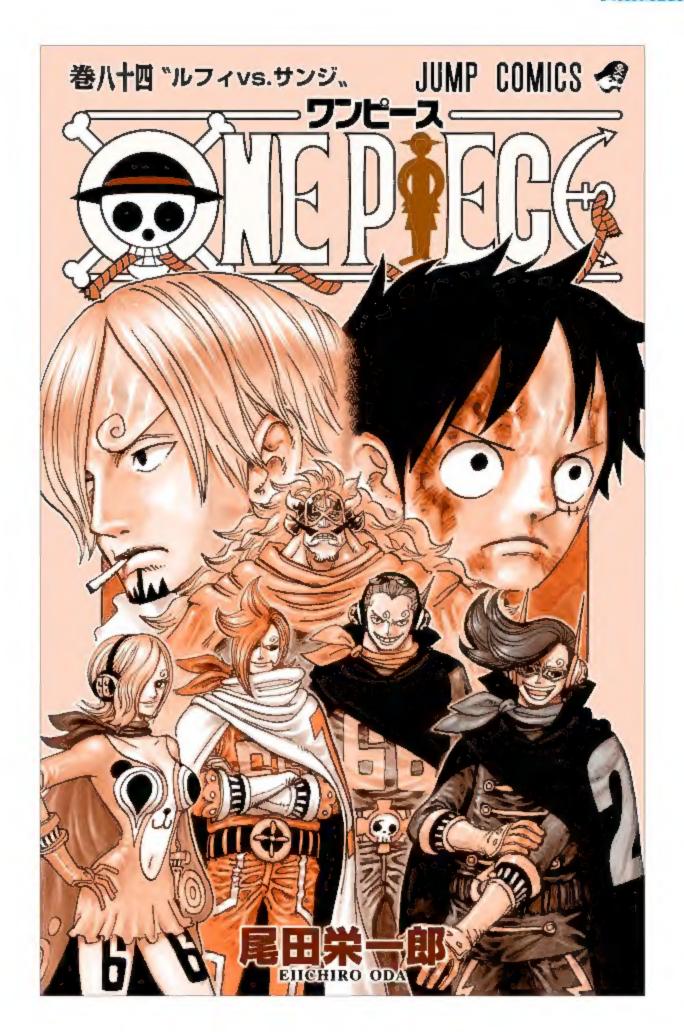
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